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information to properly maintain and service their SeaDoo personal watercraft. This is also a brand new website, so please let us know if you run in to any problems while navigating the website or have any suggestions.

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This manual was primarily published to be used by watercraft

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technicians trained by the manufacturer who are already familiar with all service and maintenance procedures relating to Bombardier made SeaDoo watercraft. Please note that the instructions will apply only if proper hand tools and special service tools are used.

**1996 SeaDoo GSX
(5620), GTX (5640)
Shop/Service Manual**

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